M-85 Series Windows **Fixed, Single-Hung, Horizontal Slider**

- Commercial-grade aluminum extrusions offer strength with a solid, attractive appearance
- Custom installation accessories including receptors and subsills, face flange, nail fins, panning, snap trim and mullions
- Aluminum screen frame with fiberglass cloth standard - optional aluminum cloth
- Ergonomically designed lift and pull rails on. operable sash
- Standard finishes include white or bronze (AAMA) 2603); and clear or dark bronze anodized (AAMA 611). White or bronze 2-coat Kynar® (AAMA 2605) available with minimum order. Non-standard Coped (non-mitered) colors available with minimum order. corners resist flexing

(Kynar® is a registered trademark of Arkema Inc.) (Azo-Brader[™] is a trademark of Azon USA Inc.)

Integral nailing fins or finless configuration offers easy, flexible installation

and racking to ensure

structural integrity,

and stop damaging

water leakage

reduce air infiltration

side take-outs that offer positive, safe operation and greater reliability Glazed inserts with marine-type wrap-around glazing system for easy field replacement of glass

barrier in frame and sash

Pour and debridge polyurethane thermal

compared to direct-set glazing 3/4" Sealed Insulated Glass on Operating Units 1" on Fixed

Single-Hung: Block & tackle balances and

Self-locking feature is standard, sweep lock available as an option

Highly efficient fin seal weather-stripping

Spring-loaded screens install and remove easily

23/" Frame with durable, low-maintenance electrostatically-applied baked-on finishes

2125/2140 Series Sliding Glass Doors

- 3½" jamb depth with integral accessory channels, interior and exterior
- ¾" sealed insulated glass (IGU) with a 10-year limited warranty (option for glazed only)
- Pour and de-bridge polyurethane thermal breaks at the head and sill, utilizing Azo-Brader[™] technology with a 10-year warranty (see warranty for details)
- AAMA 2603 white or bronze standard finishes. Contact your representative for details on other finishes.
- Clear anodized sill is standard
- Rolling screen-extruded aluminum frame with fiberglass cloth standard (optional on KD program)
- · Legacy handleset with EZ handle black color standard (custom color/finish options available)



HQ/Sales/Manufacturing

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Manufacturing

340 Jay Street Coldwater, MI 49036 fax (517) 279-9832

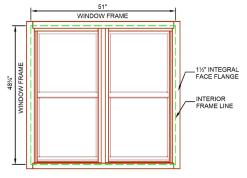
M1500 Series Windows

Double-Hung Tilt-In



- Sash tilts in for easy cleaning
- Custom-engineered, highly versatile dual accessory channels.
- Dual weatherstripping and interlock meeting rails create an energy efficient, virtually weather tight seal, while block and tackle balances offer smooth, easy operation
- %" Sealed insulated glass unit
- Sloped sills with dual weather seals, resulting in a 7.5 psf water test (C50 models)
- Marine glazed system, field reglazable
- · Equal sight lines top and bottom sash for more viewing area
- Numerous installation accessories including nail fin, face flange, strap anchors and receptors
- Standard auto lock at the top sash with sweep lock at the meeting rail
- Optional double auto lock at top sash and sill
- Standard white or bronze AAMA 2603 finishes with custom finish options available

Double-Hung with Face Flange



- Step jamb design results in greater resistance to air infiltration
- Interlock meeting rails for a weather tight seal
- Equal sight lines top and bottom sash for more viewing area
- Block and tackle balances for smooth operation
- Tilt latches allow sashes to be tilted inward for easy cleaning
- Dual weatherstipping creates an energy efficient, virtually weather tight seal
- Custom sized no matrix
- · Marine glazed system; easily reglazed
- Standard finishes include white and bronze (AAMA 2603) custom finishes available with minimum order

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