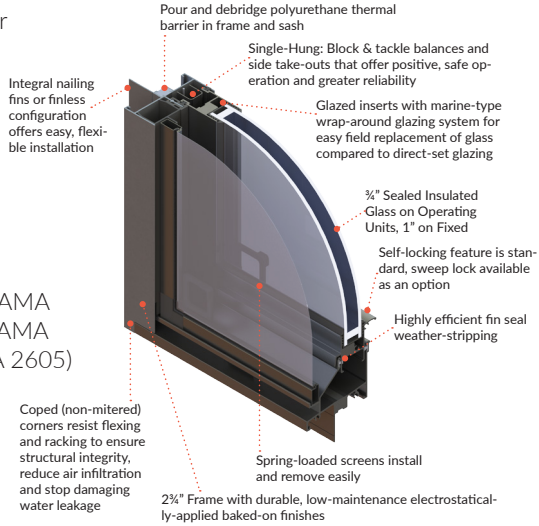


M-85 Series Windows

Fixed, Single-Hung, Horizontal Slider

- Commercial-grade aluminum extrusions offer strength with a solid, attractive appearance
- Custom installation accessories including receptors and subsills, face flange, nail fins, panning, snap trim and mullions
- Aluminum screen frame with fiberglass cloth standard - optional aluminum cloth
- Ergonomically designed lift and pull rails on operable sash
- Standard finishes include white or bronze (AAMA 2603); and clear or dark bronze anodized (AAMA 611). White or bronze 2-coat Kynar® (AAMA 2605) available with minimum order. Non-standard colors available with minimum order.

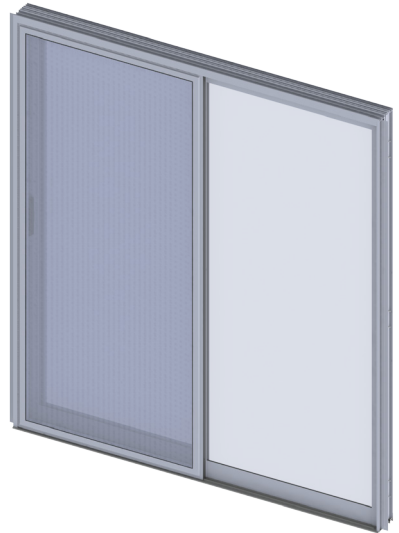
(Kynar® is a registered trademark of Arkema Inc.)
(Azo-Brader™ is a trademark of Azon USA Inc.)



2125/2140 Series

Sliding Glass Doors

- 3 1/2" jamb depth with integral accessory channels, interior and exterior
- 3/4" sealed insulated glass (IGU) with a 10-year limited warranty (option for glazed only)
- Pour and de-bridge polyurethane thermal breaks at the head and sill, utilizing Azo-Brader™ technology with a 10-year warranty (see warranty for details)
- AAMA 2603 white or bronze standard finishes. *Contact your representative for details on other finishes.*
- Clear anodized sill is standard
- Rolling screen-extruded aluminum frame with fiberglass cloth standard (optional on KD program)
- Legacy handleset with EZ handle - black color standard (custom color/finish options available)



HQ/Sales/Manufacturing
217 Stover Road
Charlevoix, MI 49720
fax (231) 547-4237



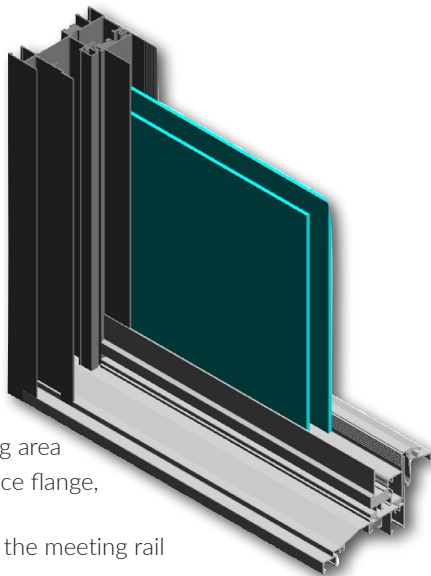
Manufacturing
340 Jay Street
Coldwater, MI 49036
fax (517) 279-9832

www.wojan.com | 800.632.9827

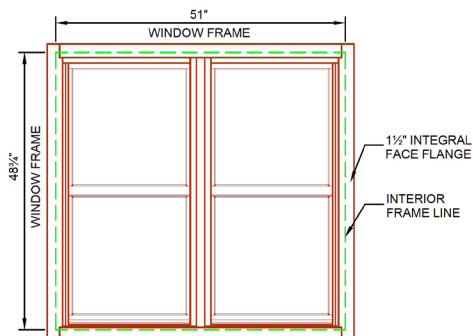
MI500 Series Windows

Double-Hung Tilt-In

- Suitable for both replacement and new construction
- Sash tilts in for easy cleaning
- Custom-engineered, highly versatile dual accessory channels.
- Dual weatherstripping and interlock meeting rails create an energy efficient, virtually weather tight seal, while block and tackle balances offer smooth, easy operation
- 7/8" Sealed insulated glass unit
- Sloped sills with dual weather seals, resulting in a 7.5 psf water test (C50 models)
- Marine glazed system, field reglazable
- Equal sight lines top and bottom sash for more viewing area
- Numerous installation accessories including nail fin, face flange, strap anchors and receptors
- Standard auto lock at the top sash with sweep lock at the meeting rail
- Optional double auto lock at top sash and sill
- Standard white or bronze AAMA 2603 finishes with custom finish options available



Double-Hung with Face Flange



- Step jamb design results in greater resistance to air infiltration
- Interlock meeting rails for a weather tight seal
- Equal sight lines top and bottom sash for more viewing area
- Block and tackle balances for smooth operation
- Tilt latches allow sashes to be tilted inward for easy cleaning
- Dual weatherstripping creates an energy efficient, virtually weather tight seal
- Custom sized - no matrix
- Marine glazed system; easily reglazed
- Standard finishes include white and bronze (AAMA 2603) custom finishes available with minimum order

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